LACKS ENTERPRISES



SPECIFICATIONS



830 - Generic Planning Schedule with Release Capability

Version 004010 Functional Group ID=PS

Introduction

This Draft Standard for Trial Use contains the format and establishes the data contents of the Planning Schedule with Release Capability Transaction Set (830) for use within the context of an Electronic Data Interchange (EDI) environment. The transaction set can be used to provide for customary and established business practice relative to the transfer of forecasting/material release information between organizations. The planning schedule transaction may be used in various ways or in a combination of ways, such as: (1) a simple forecast; (2) a forecast with the buyer's authorization for the seller to commit to resources, such as labor or material; (3) a forecast that is also used as an order release mechanism, containing such elements as resource authorizations, period-to-date cumulative quantities, and specific ship/delivery patterns for requirements that have been represented in "buckets," such as weekly, monthly, or quarterly. The order release forecast may also contain all data related to purchase orders, as required, because the order release capability eliminates the need for discrete generation of purchase orders.

Heading

	Pos. Se No. ID	-	Name	Req. Des.	Max. Use	Loop Repea	Notes and t Comments
Μ	010 S	ST	Transaction Set Header	М	1		
Μ	020 B	BFR	Beginning Segment for Planning Schedule	М	1		
			LOOP ID - N1			2	00
	230 N	N1	Name	0	1		

Detail

	Pos. No.	Seg. ID	Name	Req. Des.	Max. Use	Loop Repeat	Notes and Comments
			LOOP ID - LIN			>1	
М	010	LIN	Item Identification	М	1		
	020	UIT	Unit Detail	0	1		
	140	REF	Reference Identification	0	12		

150	PER	Administrative Communications Contact	0	3		
230	ATH	Resource Authorization	0	20		
		LOOP ID - FST			>1	
410	FST	Forecast Schedule	0	1	n1	
		LOOP ID - SHP			25	
470	SHP	Shipped/Received Information	0	1		
480	REF	Reference Identification	0	5		

Summary

	Pos. No.	Seg. ID	Name	Req. Des.	Loop Max. Use Repeat	Notes and Comments
	0 1 0	СТТ	Transaction Totals	0	1	n2
М	020	SE	Transaction Set Trailer	М	1	

Transaction Set Notes

At least one occurrence of segment FST is required, either in the FST loop or within the SDP loop. These two loops are mutually exclusive.

Number of line items (CTT01) is the accumulation of the number of LIN segments. If used, hash total (CTT02) is the sum of the values of the quantities (FST01) for each FST segment.

Segment: **ST** Transaction Set Header

Position:	010
Loop:	
Level:	Heading
Usage:	Mandatory
Max Use:	1
Purpose:	To indicate the start of a transaction set and to assign a control number
Syntax Notes:	
Semantic Notes:	1 The transaction set identifier (ST01) is used by the translation routines of the interchange partners to select the appropriate transaction set definition (e.g., 810 selects the Invoice Transaction Set).
Comments:	None

	<u>Ref. Des.</u>	<u>Data</u> Element	<u>Name</u>		<u>Attri</u>	<u>butes</u>
М	ST01	143	Transactio	on Set Identifier Code	Μ	ID 3/3
			Code uniq	uely identifying a Transaction Set		
			830	Planning Schedule with Release C	apabil	ity
М	ST02	329	Transaction Set Control Number M		AN 4/9	
			, ,	control number that must be unique within th group assigned by the originator for a transa		

Segment: **BFR** Beginning Segment for Planning Schedule

Position:	020
Loop:	
Level:	Heading
Usage:	Mandatory
Max Use:	1
Purpose:	To indicate the beginning of a planning schedule transaction set; whether a ship or
	delivery based forecast; and related forecast envelope dates
Syntax Notes:	1 At least one of BFR02 or BFR03 is required.
Semantic Notes:	1 If BFR01 contains the value "04" (Net Change), BFR09 is required.
	2BFR02 is the identifying number for a forecast assigned by the orderer/purchaser.
	3BFR06 is the forecast horizon start date: The date when the forecast horizon (envelope)
	begins.
	4BFR07 is the forecast horizon end date: The date when the forecast horizon (envelope)
	ends.
	5BFR08 is the date forecast generated: The date the forecast data was generated.
	6BFR09 is the date forecast updated: The date the forecast was updated with "net
	change" data. (Used only when data element 353 in BFR01 contains the value "04",
	meaning net change.)
Comments:	None

	<u>Ref. Des.</u>	<u>Data</u> Element	<u>Name</u>		<u>Attri</u>	<u>butes</u>
М	BFR01	353	Transactio	Transaction Set Purpose Code		
			Code ident	ifying purpose of transaction set		
			00	Original		
			04	Change		
			<mark>05</mark>	Replace		
	BFR03	328	Release N	umber	X	AN 1/30
				entifying a release against a Purchase Orden he parties involved in the transaction	er prev	viously
М	BFR04	675	Schedule ⁻	Type Qualifier	М	ID 2/2
				ifying the type of dates used when defining ne in a schedule or forecast	a ship	pping or
			DL	Delivery Based		
			SH	Shipment Based		
М	BFR05	676	Schedule	Quantity Qualifier	М	ID 1/1

Code identifying the type of quantities used when defining a schedule or forecast

		A	Actual Discrete Quantities		
BFR06	373	Release Date		0	DT 8/8
		Date expressed as	S CCYYMMDD		
		This is for the outb	ound 830.		
BFR08 37	373	Release Date		0	DT 8/8
		Date expressed as	S CCYYMMDD		
		This is for the inbo	und 830.		
BFR11	324	Purchase Order N	Number	0	AN 1/22
		Identifying number purchaser	for Purchase Order assigned by the	ordeı	rer/

Segment: N1 Name

Position:	230
Loop:	N1 Optional
Level:	Heading
Usage:	Optional
Max Use:	1
Purpose:	To identify a party by type of organization, name, and code
Syntax Notes:	1 At least one of N102 or N103 is required.
	2 If either N103 or N104 is present, then the other is required.
Semantic Notes:	
Comments:	1 This segment, used alone, provides the most efficient method of providing
	organizational identification. To obtain this efficiency the "ID Code" (N104) must provide a
	key to the table maintained by the transaction processing party.
	2N105 and N106 further define the type of entity in N101

	<u>Ref. Des.</u>	<u>Data</u> Element	<u>Name</u>		<u>Attri</u>	<u>butes</u>
М	N101	98	Entity Identifier	Code	М	ID 2/3
			Code identifying a an individual	an organizational entity, a physical loc	ation,	property or
			MI	Planning Schedule/Material Releas	e Issi	Jer
			ST	Ship To		
			SU	Supplier/Manufacturer		
	N102	93	Name		Х	AN 1/60
			Free-form name			
	N103	66	Identification Co	de Qualifier	Х	ID 1/2
			Code designating Identification Cod	the system/method of code structure le (67)	e usec	d for
			1	D-U-N-S Number, Dun & Bradstree	ŧt	
			92	Assigned by Buyer or Buyer's Ager	<mark>it</mark>	
	N104	67	Identification Co	ode	Х	AN 2/80
			Code identifying a	a party or other code		

Segment: LIN Item Identification

Position:	010
Loop:	LIN Mandatory
Level:	Detail
Usage:	Mandatory
Max Use:	1
Purpose:	To specify basic item identification data
Syntax Notes:	1 If either LIN04 or LIN05 is present, then the other is required.
	2 If either LIN06 or LIN07 is present, then the other is required.
	3 If either LIN08 or LIN09 is present, then the other is required.
	4 If either LIN10 or LIN11 is present, then the other is required.
	5 If either LIN12 or LIN13 is present, then the other is required.
	6 If either LIN14 or LIN15 is present, then the other is required.
	7 If either LIN16 or LIN17 is present, then the other is required.
	8 If either LIN18 or LIN19 is present, then the other is required.
	9 If either LIN20 or LIN21 is present, then the other is required.
	10 If either LIN22 or LIN23 is present, then the other is required.
	11 If either LIN24 or LIN25 is present, then the other is required.
	12 If either LIN26 or LIN27 is present, then the other is required.
	13 If either LIN28 or LIN29 is present, then the other is required.
	14 If either LIN30 or LIN31 is present, then the other is required.
Semantic Notes:	1 LIN01 is the line item identification
Comments:	1 See the Data Dictionary for a complete list of IDs.
	2 LIN02 through LIN31 provide for fifteen different product/service IDs for each item. For
	example: Case, Color, Drawing No., U.P.C. No., ISBN No., Model No., or SKU.

	<u>Ref. Des.</u>	<u>Data</u> Element	<u>Name</u>		<u>Attri</u>	<u>butes</u>
	LIN01	350	Assigned Identif	ication	0	AN 1/20
			Alphanumeric cha transaction set	aracters assigned for differentiation w	vithin a	3
М	LIN02	235	Product/Service	ID Qualifier	Μ	ID 2/2
			Code identifying t Product/Service II	he type/source of the descriptive nun D (234)	nber u	ised in
			BP	Buyer's Part Number		
М	LIN03	234	Product/Service	ID	М	AN 1/50
			Buyer's Part Num	ber		
	LIN04	235	Product/Service	ID Qualifier	X	ID 2/2

		Code identifying the type/source of the descriptive number used in Product/Service ID (234)				
		PO	Purchase Order Number			
LIN05	234	Product/Se	rvice ID	X	AN 1/48	
		Purchase C	rder Number (when applicable)			
LIN06	235	Product/Se	rvice ID Qualifier	X	ID 2/2	
		Code identi Product/Sei	mber u	used in		
		PL	Purchaser's Order Line Number			
LIN07	234	Product/Se	rvice ID	X	AN 1/48	
		Purchase C	rder Line Number (when applicable)			
LIN08	235	Product/Se	rvice ID Qualifier	X	ID 2/2	
		Code identifying the type/source of the descriptive num Product/Service ID (234)			used in	
		EC	Engineering Change Level			
LIN09	234	Product/Se	rvice ID	X	AN 1/48	
		Engineering	Change Level (when applicable)			
LIN10	235	Product/Se	ervice ID Qualifier	X	ID 2/2	
		Code identi Product/Sei	fying the type/source of the descriptive nur	mber u	used in	
		RY	Record Keeping or Model Year			
LIN11	234	RY Product/Se	Record Keeping or Model Year	x	AN 1/48	
LIN11	234	Product/Se	Record Keeping or Model Year	x	AN 1/48	
LIN11 LIN12	234 235	Product/Se Model Year	Record Keeping or Model Year	x x	AN 1/48 ID 2/2	
		Product/Se Model Year Product/Se Code identi	Record Keeping or Model Year rvice ID (when applicable)	x	ID 2/2	
		Product/Se Model Year Product/Se Code identi	Record Keeping or Model Year ervice ID (when applicable) ervice ID Qualifier fying the type/source of the descriptive nur	x	ID 2/2	
		Product/Se Model Year Product/Se Code identi Product/Se	Record Keeping or Model Year ervice ID (when applicable) ervice ID Qualifier fying the type/source of the descriptive nur rvice ID (234) Part Number Description	x	ID 2/2	

Segment: **UIT** Unit Detail

Position:	020
Loop:	LIN Mandatory
Level:	Detail
Usage:	Optional
Max Use:	1
Purpose:	To specify item unit data
Syntax Notes:	1 If UIT03 is present, then UIT02 is required.
Semantic Notes:	None
Comments:	None

	<u>Ref. Des.</u>	<u>Data</u> Element	<u>Name</u>		<u>Attri</u>	<u>butes</u>
М	UIT01	C001	Composite Unit of	of Measure	Μ	
			To identify a comp examples of use)	oosite unit of measure (See Figures	Apper	ndix for
М	C00101	355	Unit or Basis for	Measurement Code	М	ID 2/2
				ne units in which a value is being exp a measurement has been taken	resse	ed, or
			EA	Each		
			PC	Piece		

Segment: **REF** Reference Identification

Position:	140
Loop:	LIN Mandatory
Level:	Detail
Usage:	Optional
Max Use:	12
Purpose:	To specify identifying information
Syntax Notes:	1 At least one of REF02 or REF03 is required.
	2 If either C04003 or C04004 is present, then the other is required.
	3 If either C04005 or C04006 is present, then the other is required.
Semantic Notes:	1 REF04 contains data relating to the value cited in REF02.
Comments:	None

	<u>Ref. Des.</u>	<u>Data</u> Element	<u>Name</u>		<u>Attri</u>	<u>butes</u>
М	REF01	128	Referen	ce Identification Qualifier	М	ID 2/3
			Code qu	alifying the Reference Identification		
			DK	Dock Number		
	REF02	127	Referen	Reference Identification		
			Reference information as defined for a particular Transaction Set or specified by the Reference Identification Qualifier			

Segment: PER Administrative Communications Contact

Position:	150
Loop:	LIN Mandatory
Level:	Detail
Usage:	Optional
Max Use:	3
Purpose:	To identify a person or office to whom administrative communications should be directed
Syntax Notes:	1 If either PER03 or PER04 is present, then the other is required.
	2 If either PER05 or PER06 is present, then the other is required.
	3 If either PER07 or PER08 is present, then the other is required.
Semantic Notes:	None
Comments:	None

	<u>Ref. Des.</u>	<u>Data</u> Element	<u>Name</u>		<u>Attrik</u>	<u>outes</u>
М	PER01	366	Contact Function	n Code	Μ	ID 2/2
			Code identifying th named	he major duty or responsibility of the	perso	n or group
			SC	Schedule Contact		
	PER02	93	Name		0	AN 1/60
			Free-form name			
	PER03	365	Communication	Number Qualifier	Х	ID 2/2
			Code identifying the	he type of communication number		
			TE	Telephone		
	PER04	364	Communication	Number	X	AN 1/80
			Complete commu	nications number including country or	area	code when
	PER05	365	Communication	Number Qualifier	Х	ID 2/2
			Code identifying the	he type of communication number		
			FX	Facsimile		
	PER06	364	Communication	Number	X	AN 1/80
			Complete Facsimi applicable	ile number including country or area o	code v	vhen
	PER07	365	Communication	Number Qualifier	Х	ID 2/2
			Code identifying the	he type of communication number		

PER08	364	Communication Number	Х	AN 1/80

Complete Email address when applicable

Segment: ATH Resource Authorization

Position:	230
Loop:	LIN Mandatory
Level:	Detail
Usage:	Optional
Max Use:	20
Purpose:	To specify resource authorizations (i.e., finished labor, material, etc.) in the planning schedule
Syntax Notes:	1 At least one of ATH02 or ATH03 is required.
	2 If ATH03 is present, then ATH05 is required.
	3 If ATH04 is present, then ATH05 is required.
Semantic Notes:	1 ATH02 is the resource authorization through date: The date through which the buyer
	authorizes the seller to commit the resource defined in element ATH01.
	2 ATH03 is the current cumulative requirements quantity: The cumulative quantity that
	has been authorized to date from the cumulative start date (ATH05) through the resource
	authorization through date (ATH02).
	3 ATH05 is the cumulative start date: The date where the cumulative quantity count
	starts. This date might be the start date of a contract period, a calendar or fiscal year, or other.
Comments:	1 It is imperative that negotiations defining financial commitment have previously
	occurred and are agreed to by both buyer and seller.
	2 ATH04 is the maximum cumulative requirements quantity: The maximum cumulative
	quantity that has been authorized to date from the cumulative start date (ATH05) through
	the resource authorization through date (ATH02). This is a high water mark. If the forecast
	decreases, the current cumulative requirements quantity also decreases, but the
	maximum cumulative requirements quantity does not decrease.

	<u>Ref. Des.</u>	<u>Data</u> Element	<u>Name</u>		<u>Attril</u>	<u>butes</u>
М	ATH01	672	Resource Autho	rization Code	Μ	ID 2/2
			Code identifying to commit to	the resource which the buyer is autho	rizing	the seller
			<mark>FI</mark>	Finished (Labor, Material, and Over	head/	<mark>/Burden)</mark>
			MT	Material		
			PQ	Cumulative Quantity Required Prio	r to Fi	rst
	ATH03	380	Quantity		Х	R 1/15
			Numeric value of	quantity		

ATH05 373 Date

Date expressed as CCYYMMDD

X DT 8/8

Segment: **FST** Forecast Schedule

Position:	410
Loop:	FST Optional
Level:	Detail
Usage:	Optional
Max Use:	1
Purpose:	To specify the forecasted dates and quantities
Syntax Notes:	1 If either FST06 or FST07 is present, then the other is required.
	2 If either FST08 or FST09 is present, then the other is required.
Semantic Notes:	1 If FST03 equals "F" (indicating flexible interval), then FST04 and FST05 are required.
	FST04 would be used for the start date of the flexible interval and FST05 would be used
	for the end date of the flexible interval.
Comments:	1 As qualified by FST02 and FST03, FST04 represents either a discrete forecast date,
	the first date of a forecasted bucket (weekly, monthly, quarterly, etc.) or the start date of a
	flexible interval.
	2 FST06 qualifies the time in FST07. The purpose of the FST07 element is to express
	the specific time of day in a 24-hour clock to satisfy "just-in-time" requirements. As an
	alternative, the ship/delivery pattern segment (SDP) may be used to define an
	approximate time, such as a.m. or p.m.

	<u>Ref. Des.</u>	<u>Data</u> Element	<u>Name</u>		<u>Attrii</u>	<u>butes</u>
М	FST01	<mark>380</mark>	Quantity		М	R 1/15
			Numeric value of	quantity		
М	FST02	<mark>680</mark>	Forecast Qualifi	er	М	ID 1/1
			Code specifying t action associated	the sender's confidence level of the for with a forecast	orecast	t data or an
			С	Firm		
			D	Planning		
М	FST03	<mark>681</mark>	Forecast Timing	Qualifier	М	ID 1/1
			Code specifying i	interval grouping of the forecast		
			С	Daily		
			D	Discrete		
			Μ	Monthly Bucket (Calendar Months)	
			W	Weekly Bucket (Monday through S	Sunday	')
Μ	FST04	373	Requirement Da	te	М	DT 8/8

		Date expressed a	IS CCYYMMDD		
FST07	337	Time		Х	TM 4/8
			n 24-hour clock time as follows: HHMI M = minutes (00-59) and S = integer s		
FST08	<mark>128</mark>	Reference Identi	fication Qualifier	Х	ID 2/3
		Code qualifying the	ne Reference Identification		
		DO	Delivery Order Number		
			This qualifier will be used for inboun outbound files.	d and	Ł
		KB	Beginning Kanban Serial Number		
			This qualifier will be used with inbou	ind fil	es only.
FST09	<mark>127</mark>	Reference Identi	fication	Х	AN 1/30
		Dealer Order Nun	nber or <mark>Pull Signal (when applicable)</mark>		

Segment: SHP Shipped/Received Information

Position:	470
Loop:	SHP Optional
Level:	Detail
Usage:	Optional
Max Use:	1
Purpose:	To specify shipment and/or receipt information
Syntax Notes:	1 If SHP01 is present, then SHP02 is required.
	2 If SHP03 is present, then at least one of SHP04 or SHP05 is required.
	3 If SHP04 is present, then SHP03 is required.
	4 If SHP05 is present, then SHP03 is required.
Semantic Notes:	1 SHP04 is the date shipped, delivered, received, or the cumulative quantity start date
	(as qualified by SHP03).
	2 SHP06 is the cumulative quantity end date.
Comments:	1 The SHP segment is used to communicate shipment, delivery, or receipt information
	and may include discrete or cumulative quantities, dates, and times.
	2 If SHP01 equals "02", "07", "08", "09", or "10" (indicating cumulative quantities), then
	SHP04 and SHP06 are required to identify the start and end dates of the quantity count.

Data Element Summary

<u>Ref. Des.</u>	<u>Data</u> Element	<u>Name</u>		<u>Attrik</u>	<u>outes</u>
SHP01	<mark>673</mark>	Quantity Qua	lifier	0	ID 2/2
		Code specifyi	ng the type of quantity		
		01	Discrete Quantity		
		02	Cumulative Quantity		
		12	Ship Notice Quantity		
SHP02	<mark>380</mark>	Quantity		Х	R 1/15
		Numeric value	e of quantity		
SHP03	<mark>374</mark>	Date/Time Qu	ualifier	Х	ID 3/3
		Code specifying	ng type of date or time, or both date a	nd time	
		011	Shipped		
		050	Received		
		051	Cumulative Quantity Start		
SHP04	<mark>373</mark>	Date		Х	DT 8/8
		Date expresse	ed as CCYYMMDD		

Date expressed as CCYYMMDD

Segment: **REF** Reference Identification

Position:	480
Loop:	SHP Optional
Level:	Detail
Usage:	Optional
Max Use:	5
Purpose:	To specify identifying information
Syntax Notes:	1 At least one of REF02 or REF03 is required.
	2 If either C04003 or C04004 is present, then the other is required.
	3 If either C04005 or C04006 is present, then the other is required.
Semantic Notes:	1 REF04 contains data relating to the value cited in REF02.
Comments:	None

	<u>Ref. Des.</u>	<u>Data</u> Element	<u>Name</u>		<u>Attri</u>	<u>butes</u>
М	REF01	128	Reference Ident	ification Qualifier	Μ	ID 2/3
			Code qualifying the	he Reference Identification		
			SI	Shipper's Identifying Number for S	hipme	ent (SID)
				A unique number (to the shipper) a shipper to identify the shipment	assign	ed by the
	REF02	127	Reference Ident	ification	Х	AN 1/30
				ation as defined for a particular Tran Reference Identification Qualifier	sactio	n Set or as

Segment: CTT Transaction Totals

Position:	010
Loop:	
Level:	Summary
Usage:	Optional
Max Use:	1
Purpose:	To transmit a hash total for a specific element in the transaction set
Syntax Notes:	1 If either CTT03 or CTT04 is present, then the other is required.
	2 If either CTT05 or CTT06 is present, then the other is required.
Semantic Notes:	
Comments:	1 This segment is intended to provide hash totals to validate transaction completeness
	and correctness.

	<u>Ref. Des.</u>	<u>Data</u> Element	Name	<u>Attril</u>	<u>butes</u>
М	CTT01	354	Number of Line Items	М	N0 1/6
			Total number of line items in the transaction set		
	CTT02	347	Hash Total	0	R 1/10
			Sum of values of the specified data element. All values element will be summed without regard to decimal poir implicit) or signs. Truncation will occur on the left most is greater than the maximum size of the hash total of th Example:0018 First occurrence of value being hashe occurrence of value being hashed. 1.8 Third occurrence hashed. 18.01 Fourth occurrence of value being hashe Hash total prior to truncation. 855 Hash total after trunc digit field.	nts (ex digits ne dat ed18 ce of v ed	cplicit or if the sum a element. 3 Second ralue being 1855

Segment: SE Transaction Set Trailer

Position:	020
Loop:	
Level:	Summary
Usage:	Mandatory
Max Use:	1
Purpose:	To indicate the end of the transaction set and provide the count of the transmitted
	segments (including the beginning (ST) and ending (SE) segments)
Syntax Notes:	None
Semantic Notes:	None
Comments:	1 SE is the last segment of each transaction set.

	<u>Ref. Des.</u>	<u>Data</u> Element	Name	<u>Attri</u>	<u>butes</u>
М	SE01	96	Number of Included Segments	Μ	N0 1/10
			Total number of segments included in a transaction set SE segments	incluc	ling ST and
М	SE02	329	Transaction Set Control Number	М	AN 4/9
			dentifying control number that must be unique within the transaction se unctional group assigned by the originator for a transaction set		

LACKS 830 EXAMPLE

```
ISA*00*
                 *00*
                               *ZZ*LACKS
                                                 *ZZ*SUPPLIER
*091220*1522*U*00400*00000002*0*P*~|
GS*PS*LACKS*SUPPLIER*20091220*1522*2*X*004010
ST*830*0001
BFR*00**73463*DL*A*20091208**20091208
N1*ST*LACKS TRIM SYSTEMS - Patterson Assembly*92*0010
N3*Patterson Assembly*3703 Patterson
N4*Kentwood*MI*49512*USA
N1*SU*GECOM CORPORATION*92*00060235
N1*MI*FACILITY ID: 10*92*10
LIN*1*BP*NI04004*******PD*Striker
UIT*EA
REF*DK*Docks 13-17
PER*SC*Populate*TE*(555)111-2222*EM*Anyone@LacksEnterprises.com*FX*Fax|
ATH*FI**00080625**20091229
ATH*MT**00080625**20100119
FST*00000160*C*W*20091124****DO*00005966-0309
FST*00001000*C*W*20091218****DO*00005966-0313
FST*00001000*C*W*20100127****DO*00005966-0315
FST*00001000*C*W*20100224****DO*00005966-0318
FST*00001000*D*W*20100222
FST*00001000*D*W*20100426
SHP*01*00001840*011*20091124|
REF*SI*266345
LIN*2*BP*93735-ZH40A*******PD*LATCH ASSY - BOX OTR
UIT*EA
REF*DK*Docks 13-17|
PER*SC*Populate*TE*(555)111-2222*EM*Anyone@LacksEnterprises.com*FX*Fax
ATH*FI**00041280**20091229
ATH*MT**00042280**20100119
FST*00001000*C*W*20091210****DO*00005966-0311
FST*00001000*C*W*20100122****DO*00005966-0314
FST*00001000*C*W*20100127****DO*00005966-0316
FST*00001000*C*W*20100301****DO*00005966-0319
FST*00001000*D*W*20100329|
SHP*01*00001000*011*20091124
REF*SI*266345
CTT*2
SE*36*0001
GE*1*2
IEA*1*00000002
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830 Example

```
ISA*00*
                 *00*
                                                   *ZZ*X12SUPPLIER
                                *ZZ*KARENSCUST
*040728*1446*U*00400*00000021*0*P*~
GS*PS*KARENSCUST*X12SUPPLIER*20040728*1446*21*X*004010
ST*830*0001
BFR*00**Rel-X12*DL*A***20040715
N1*ST*Ship To 10*ZZ*10
N1*SU*X12 Supplier*ZZ*X12SUPPLIER
N1*MI*FACILITY ID: 10*ZZ*10
LIN*1*BP*X12-Part01*****EC*ECL***PD*X12-Part01 Description
UIT*EA
PER*SC*ContactName*TE*ContactPhone*EM*Contact@email.com*FX*ContactFax
ATH*PQ**1000**20040701
ATH*FI**200000**20040701
ATH*MT**175000**20040701
FST*11000*D*M*20040801
FST*26000*D*W*20040901
FST*41000*D*W*20041001
FST*81000*D*W*20041101
FST*121000*D*W*20041201
FST*161000*D*W*20050101
SHP*02*1000*011*20040715
SHP*02*1000*050*20040715
LIN*2*BP*X12-Part02*****EC*ECL***PD*X12-Part02 Description
UIT*EA
PER*SC*ContactName*TE*ContactPhone*EM*Contact@email.com*FX*ContactFax
ATH*PQ**1000**20040701
ATH*FI**200000**20040701
ATH*MT**175000**20040701
FST*11000*D*M*20040801
FST*26000*D*W*20040901
FST*41000*D*W*20041001
FST*81000*D*W*20041101
FST*121000*D*W*20041201
FST*161000*D*W*20050101
SHP*02*1000*011*20040715
SHP*02*1000*050*20040715
LIN*3*BP*X12-Part03*****EC*ECL***PD*X12-Part03 Description
UIT*EA
PER*SC*ContactName*TE*ContactPhone*EM*Contact@email.com*FX*ContactFax
ATH*PO**1000**20040701
ATH*FI**200000**20040701
ATH*MT**175000**20040701
FST*11000*D*M*20040801
FST*26000*D*W*20040901
FST*41000*D*W*20041001
FST*81000*D*W*20041101
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FST*121000*D*W*20041201
FST*161000*D*W*20050101
SHP*02*1000*011*
SHP*02*1000*050*20040715
LIN*4*BP*Kanban-01*****EC*ECL***PD*Kanban-01 Description
UIT*EA
PER*SC*ContactName*TE*ContactPhone*EM*Contact@email.com*FX*ContactFax
ATH*PQ**1000**20040701
ATH*FI**100000**20040701
ATH*MT**150000**20040701
FST*11000*D*M*20040801
FST*26000*D*W*20040901
FST*41000*D*W*20041001
SHP*02*1000*011*
SHP*02*1000*050*20040715
LIN*5*BP*Kanban-02*****EC*ECL***PD*Kanban-02 Description
UIT*EA
PER*SC*ContactName*TE*ContactPhone*EM*Contact@email.com*FX*ContactFax
ATH*PO**1000**20040701
ATH*FI**100000**20040701
ATH*MT**150000**20040701
FST*11000*D*M*20040801
FST*26000*D*W*20040901
FST*41000*D*W*20041001
SHP*02*1000*011*
SHP*02*1000*050*20040715
LIN*6*BP*Kanban-03*****EC*ECL***PD*Kanban-03 Description
UIT*EA
PER*SC*ContactName*TE*ContactPhone*EM*Contact@email.com*FX*ContactFax
ATH*PO**1000**20040701
ATH*FI**100000**20040701
ATH*MT**150000**20040701
FST*11000*D*M*20040801
FST*26000*D*W*20040901
FST*41000*D*W*20041001
SHP*02*1000*011*
SHP*02*1000*050*20040715
CTT*6
SE*76*0001
GE*1*21
IEA*1*00000021
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